



Product Line Description Summary

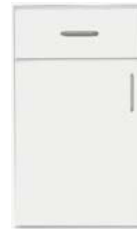
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Lotus Series	Melamine Door	Standard or Full Overlay Pulls Included
Lumina Series	Melamine Door	Standard or Full Overlay Ash "J" Pull
Marius Series	Maple Veneer	Standard or Full Overlay Slab Door
Avalon Series	Ash / Alder (Standard) Oak / Maple (Upgrade) Knotty Alder (Premium Upgrade)	Standard or Full Overlay Mortise & Tenon / Flat Panel
Arlington Series	Ash / Alder (Standard) Maple (Upgrade) Knotty Alder (Premium Upgrade)	Standard or Full Overlay Shaker Flat Panel
Weston Series	Ash / Alder (Standard) Maple (Upgrade)	Standard or Full Overlay 2" Cove Flat Panel Mitre 2" Bead Flat Panel Mitre
Walton Series	Ash / Alder (Standard) Maple (Upgrade)	Standard or Full Overlay 3" Ogee Flat Panel Mitre
Aurora Series	Ash / Alder (Standard) Oak / Maple (Upgrade) Knotty Alder (Premium Upgrade)	Standard or Full Overlay Mortise & Tenon / Raised Panel
Windsor Series	Ash / Alder (Standard) Maple (Upgrade)	Standard or Full Overlay 2" Cove Raised Panel Mitre 2" Bead Raised Panel Mitre
Winfield Series	Ash / Alder (Standard) Maple (Upgrade)	Standard or Full Overlay 3" Ogee Raised Panel Mitre
Crystal Series	Thermofoil Door	Standard Overlay Raised Panel / White



LEXUS/LOTUS



White/White



Wheat/Wheat



Wheat/White



Wheat/Almond



Lt.Maple/Lt.Maple



Lt.Maple/White



Ruby/Ruby



Ruby/White



Nutmeg/Nutmeg



Pickled/Pickled



Caramel/Caramel



Pickled/White

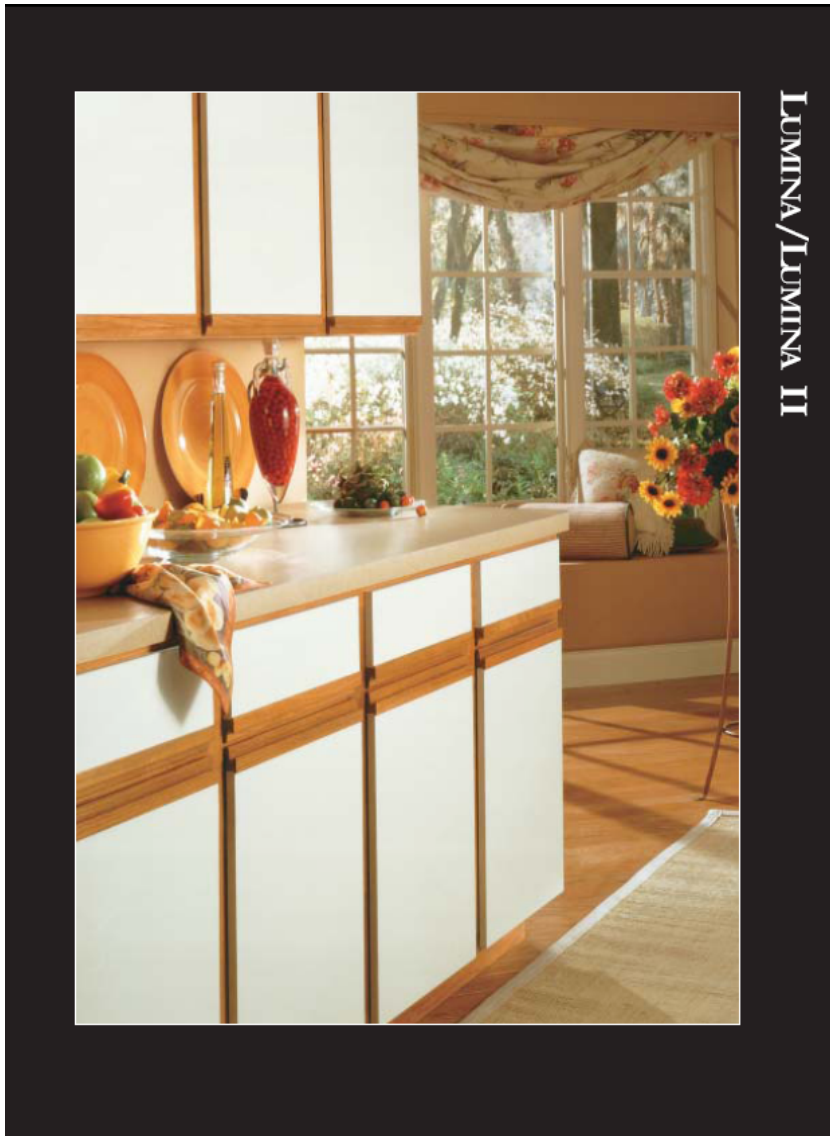


Fruitwood/Fruitwood



Chocolate/Chocolate

Sleek, clean lines accent the boldness of true contemporary elegance, a cabinet that satisfies the most discriminating tastes. Fully adjustable concealed hinges provide lifetime usefulness while adding to the unblemished appearance of **Lotus**. Standard and full overlay thermo-fused melamine doors and drawer fronts complement standard hardwood face frames. All are available in a variety of finishes or you may opt for the optional white / white which features a white finished hardwood face frame and complete white interior and exterior cabinet case. Door and drawer fronts are manufactured using 5/8" thick double-sided melamine on particleboard. All door and front edges are laminated with PVC edge banding for a clean, uninterrupted appearance. Full overlay door and drawer fronts are designed with 1/4" reveal between frame edge and side of door and drawer front and require optional decorative hardware (pulls or knobs) for opening. Due to this, special consideration must be given when designing a full overlay kitchen or bath.



Honey/White



Ginger/Almond



Spice/Almond



Honey/Almond



Ginger/White



Spice/White

European styling and traditional craftsmanship make **Lumina II** both contemporary and affordable. Continuous solid ash finger pulls finished to match the solid ash face frames provide easy cabinet access and a natural contrast to the white or almond doors and drawer fronts. Available in standard or full overlay design. Door and drawer fronts are manufactured using 5/8" thick double-sided melamine on particle board. One horizontal and two vertical edges are banded with PVC edge banding. A solid hardwood J-Pull finished to match the cabinet face frame is fitted and attached to the remaining horizontal edge utilizing adhesive and coated fasteners. Full overlay door and drawer fronts are designed with 1/4" reveal between frame edge and side of door and drawer front. Due to this, special consideration must be given when designing a full overlay kitchen or bath.



Saco Industries Inc.

Kitchen & Vanity Cabinetry



MARCUS
Full Overlay

Marcus Featured in Cherry Cinnamon Finish.



MARIUS
Standard Overlay

Marius Featured in Light Maple Finish.



Cider



Wheat



Lt. Maple



Nutmeg



Ruby



Lt. Chocolate



Carmel

Reflect your sophisticated lifestyle with the simple geometric lines and modern styling of **Marius** Series. The slab door design creates a clean contemporary statement you'll enjoy for years. Standard and full overlay doors and drawer fronts compliment hardwood face frames which are available in a variety of rich finishes that will add classic elegance to any setting. Door and drawer fronts are manufactured using 5/8" thick particleboard with a maple veneer face. Faces of doors and fronts are stained, sealed and top coated. Backs of doors and fronts are light maple woodgrain that compliments the cabinet's interior. All door and front edges are laminated with PVC edge banding for a clean, uninterrupted appearance. Full overlay door and drawer fronts are designed with 1/4" reveal between frame edge and side of door and drawer front and require optional decorative hardware (Pulls or Knobs) for opening. Due to this, special consideration must be given when designing a Full overlay kitchen or bath.



Avalon Series - Flat Panel

	SPECIES - Alder					
						
Wheat	Lt. Maple	Cider	Nutmeg	Carmel	Ruby	Lt. Chocolate
	SPECIES - Ash					
						
Honey	Ginger	New Spice	Nutmeg	Carmel	Lt. Chocolate	
	PREMIUM UPGRADE SPECIES - Knotty Alder					
						
Wheat	Lt. Maple	Cider	Nutmeg	Carmel	Ruby	Lt. Chocolate
STANDARD UPGRADE AVAILABLE IN - MAPLE OAK						



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Avalon square doors are manufactured using 3/4" thick by 2" wide solid hardwood assembled at all four corners using mortise and tenon joints, adhesive and coated fasteners. Door rails and stiles are machined to receive a 1/4" hardwood veneer panel.

Cathedral doors feature the same material and construction as the square door except the top rail is 3-3/4" wide and is machined to create a cathedral shape.

Door edges are reverse beveled and contoured to provide easy cabinet access. Drawer fronts are manufactured using 3/4" thick solid hardwood and have an outside edge profile to match the doors.

Avalon series is available in ash, alder, oak, maple and knotty alder.



Shaker Style - Arlington Series - Flat Panel

	SPECIES - Alder					
Wheat	Lt. Maple	Cider	Nutmeg	Carmel	Ruby	Lt. Chocolate
	SPECIES - Ash					
Honey	Ginger	New Spice	Nutmeg	Carmel	Lt. Chocolate	
	PREMIUM UPGRADE SPECIES - Knotty Alder					
Wheat	Lt. Maple	Cider	Nutmeg	Carmel	Ruby	Lt. Chocolate
STANDARD UPGRADE AVAILABLE IN - MAPLE						



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Arlington square doors are manufactured using the same spec as the Avalon Series. Cathedral is not available.

Door edges have a bevel relief dropping to a square edge. Drawer fronts are manufactured using 3/4" thick solid hardwood and have an outside edge profile to match the doors. Hardware will be required for cabinet access, provided by others.

Arlington series is available in ash, alder, maple and knotty alder.



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Mitre Style - Flat Panel




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Weston square doors are manufactured using 3/4" thick by 2" wide solid hardwood assembled at all four corners using adhesive and coated fasteners. Door rails and stiles are machined to receive a 1/4" hardwood veneer panel. Cathedral is not available.

The stile and rail profiles for this series have an option for a cove or bead routed profile. Door edges have a beaded edge with a coved back bevel to provide easy cabinet access. Drawer fronts are manufactured using 3/4" thick solid hardwood and have an outside edge profile to match the doors. Weston series is available in ash, alder and maple.

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Walton square doors are manufactured using 3/4" thick by 3" wide solid hardwood assembled at all four corners using adhesive and coated fasteners. Door rails and stiles are machined to receive a 1/4" hardwood veneer panel. Cathedral is not available.

The stile and rail profiles for this series have an ogee routed profile. Door edges have a beaded edge with a coved back bevel to provide easy cabinet access. Drawer fronts are manufactured using 3/4" thick solid hardwood and have an outside edge profile to match the doors. Walton series is available in ash, alder and maple.



Aurora Series - Raised Panel

	SPECIES - Alder					
						
Wheat	Lt. Maple	Cider	Nutmeg	Carmel	Ruby	Lt. Chocolate
	SPECIES - Ash					
						
Honey	Ginger	New Spice	Nutmeg	Carmel	Lt. Chocolate	
	PREMIUM UPGRADE SPECIES - Knotty Alder					
						
Wheat	Lt. Maple	Cider	Nutmeg	Carmel	Ruby	Lt. Chocolate
STANDARD UPGRADES AVAILABLE IN - MAPLE OAK						



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Aurora square doors are manufactured using 3/4" thick by 2-1/2" wide solid hardwood at four corners using mortise and tenon joints, adhesive and coated fasteners. Rubber expansion balls are inserted into the mortise of each stile to allow for the natural expansion and contraction of the solid hardwood panel. Door rails and stiles are machined to receive a 9/16" thick solid hardwood panel shaped on four sides with an ogee profile to create the raised panel. Cathedral doors feature the same material and construction as the square doors except the top rail is 4-1/4" wide and is machined to create a cathedral shape. Door edges are reverse beveled and contoured to provide easy cabinet access. Drawer fronts are manufactured using 3/4" thick solid hardwood and have an outside edge profile to match the doors. Aurora series is available in ash, alder, oak, maple and knotty alder.



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Mitre Style - Raised Panel



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Windsor square doors are manufactured using 3/4" thick by 2" wide solid hardwood assembled at all four corners using adhesive and coated fasteners. Door rails and stiles are machined to receive a 9/16" thick solid hardwood panel shaped on all four sides with an ogee profile to create the raised panel. Rubber expansion balls are inserted into the mortise of each stile to allow for the natural expansion and contraction of the solid hardwood panel. Cathedral is not available. The stile and rail profiles for this series have an option for a cove or bead routed profile. Door edges have a beaded edge with a coved back bevel to provide easy cabinet access. Drawer fronts are manufactured using 3/4" thick solid hardwood and have an outside edge profile to match the doors. Windsor series is available in ash, alder and maple.

Winfield square doors are manufactured using 3/4" thick by 3" wide solid hardwood assembled at all four corners using adhesive and coated fasteners. Door rails and stiles are machined to receive a 9/16" thick solid hardwood panel shaped on all four sides with an ogee profile to create the raised panel. Rubber expansion balls are inserted into the mortise of each stile to allow for the natural expansion and contraction of the solid hardwood panel. Cathedral is not available. The stile and rail profiles for this series have an ogee routed profile. Door edges have a beaded edge with a coved back bevel to provide easy cabinet access. Drawer fronts are manufactured using 3/4" thick solid hardwood and have an outside edge profile to match the doors. Winfield series is available in ash, alder and maple.

THERMOFOIL

CRYSTAL



Crystal doors are manufactured from 5/8" thick medium density fiberboard core which has been routed to give a panel-in-frame appearance. Rigid white thermofoil (vinyl) is vacuum formed to the face and edges of the door. The back of the door is laminated with a low-pressure melamine to provide balance.

Door edges feature a 12-degree reverse bevel on all four edges for easy cabinet access and clean cosmetic appearance. Drawer fronts are manufactured from the same materials as the door with a flat thermofoil face and have an outside edge profile to match the doors.



Features:



1. Base and Wall cabinets feature concealed hanging rails for a clean interior appearance.
2. ½" thick medium density fiberboard four sided drawer box with standard dovetailed construction for durability.
3. Fully adjustable epoxy coated drawer guide system features lifetime warranty.
4. ½" thick medium density fiberboard shelving dovetailed into base end panels for strength.
5. Durable 3/8" thick MDF/PB end panels with maple woodgrain or white finish (depending on style) enhanced interior.
6. 3/8" thick MDF/PB end panels with maple woodgrain or white finish are dadoed into base and wall cabinet end panels.
7. Hardwood face frames feature durable pocket route and screw construction.
8. Internal toe kick strengthens construction and keeps underside of cabinet rodent proof.
9. Self closing, adjustable concealed hinges feature lifetime warranty.
10. Doors and fronts have contoured edges for ease of opening without the need for knobs or pulls. (except Lotus, Marius and Shaker series)





Base Cabinet Construction

Face Frames – ¾" thick kiln dried ash, alder, oak, maple, or similar hardwood depending on cabinet style, precisely fitted, glued and fastened at all joints.

Bottoms – 3/8" thick MDF/PB finished to match other interior components in either maple woodgrain or white depending on cabinet style. Bottom is dadoed into sides and face frame.

Sides – 3/8" thick MDF/PB finished to match other interior components in either maple woodgrain or white depending on style. Exterior side surfaces are finished in a complementing woodgrain or white depending on cabinet style and stain color. Sides are dadoed into bottom and face frame.

Backs – 1/8" thick hardboard in either maple woodgrain or white depending on cabinet style. Back is recessed and dadoed into sides.

Shelves – ½" thick medium density fiberboard in either maple woodgrain or white depending on cabinet style. Shelf is half depth and is dovetailed into sides.

Toe Kick – 5/8" particleboard. Toe kick is mounted internally and extends from the bottom of the base floor to the bottom of the cabinet for full support.

Wall Cabinet Construction

Face Framed – ¾" thick kiln dried ash, alder, oak, maple, or similar hardwood depending on cabinet style, precisely fitted, glued and fastened at all joints.

Tops and Bottoms – 3/8" thick MDF/PB finished to match other interior components in either maple woodgrain or white depending on cabinet style. Tops and bottoms are dadoed into face frame, sides and back.

Sides – 3/8" thick MDF/PB finished to match other interior components in either maple woodgrain or white depending on style. Exterior side surfaces are finished in a complementing woodgrain or white depending on cabinet style and stain color. Sides are dadoed into face, frame, top, bottom, and back.

Backs – 3/8" thick MDF/PB finished to match other interior components in either maple woodgrain or white depending on style. Is recessed and dadoed into sides. Back is dadoed to accept top and bottom.

Hanging Rails – 3/8" thick MDF/PB concealed behind 3/8" cabinet back.

Shelves – ½" thick medium density fiberboard in either maple woodgrain or white depending on cabinet style. Fully adjustable in 24", 30", 36" and 42" heights utilizing locking shelf clips.

Certification

All cabinetry carries the Kitchen Cabinet Manufacturers Association (KCMA) certified cabinet seal, and complies with American National Standards Institute (ANSI) specification number A161.1-1995.

Drawer Box Construction

Drawer Box Sides- ½" thick density fiberboard dovetailed and glued into four-sided box. Sides are dadoed to accept drawer bottom. All sides are finished in maple woodgrain or white depending on style.

Drawer Bottoms- 1/8" thick hardboard in maple woodgrain or white depending on style. Drawer bottoms are dadoed into sides and hot melt glued.

Drawer Guides

All cabinetry features self-closing, adjustable epoxy-coated, side-mounted guides with double captive rollers and built-in stop. Guides have a 75lb. load capacity and carry a limited manufacturer's lifetime warranty.

Finishes - Oak, Ash, Alder, Maple or Similar Hardwood Finish Technique- All wood components are sanded to prepare surfaces for finish. Stain is applied to all components. A sealer is then applied and when dry, is sanded to prepare for top coating. A top coat is then applied, creating a durable, household chemical and detergent-resistant finish.

